

BRACKETS

MAMMOTH

DINO

GATE FRAME

GATE FRAME

1

2

POST

POST

3

4

5

PRODUCT

PRODUCT

M8 x 22 mm

DRILL JIG

① LAYOUT & SIZES

Ø POST

6x $\frac{7}{16}$ "
6x $\varnothing 11$ mm

2"
50 mm

$\frac{1-9}{16}$ "
40 mm

$\frac{7-7}{8}$ "
200 mm

$\frac{3-15}{16}$ "
100 mm

Ø GATE FRAME

$\frac{3-15}{16}$ "
100 mm

$\frac{7-7}{8}$ "
200 mm

$\frac{3-15}{16}$ "
100 mm

Ø POST		3
min.	max.	
$\varnothing 1-7/8$ " $\varnothing 45$ mm	$\varnothing 2-3/8$ " $\varnothing 64$ mm	M8 x 45 mm
$\varnothing 2-7/8$ " $\varnothing 68$ mm	$\varnothing 3$ " $\varnothing 86$ mm	M8 x 70 mm
$\varnothing 4$ " $\varnothing 95$ mm - $\varnothing 113$ mm		M8 x 100 mm

Ø GATE FRAME		1
min.	max.	
$\varnothing 1-3/8$ " $\varnothing 33$ mm	$\varnothing 1-5/8$ " $\varnothing 44$ mm	M8 x 30 mm
$\varnothing 1-7/8$ " $\varnothing 45$ mm - $\varnothing 58$ mm		M8 x 45 mm

LOCINOX USA

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② ALIGN BRACKETS

2"
50 mm

2"
50 mm

min. $1-1/8$ " - max. $2-1/8$ "
min. 30 mm - max. 54 mm

min. $2-3/8$ "
min. 60 mm

4x

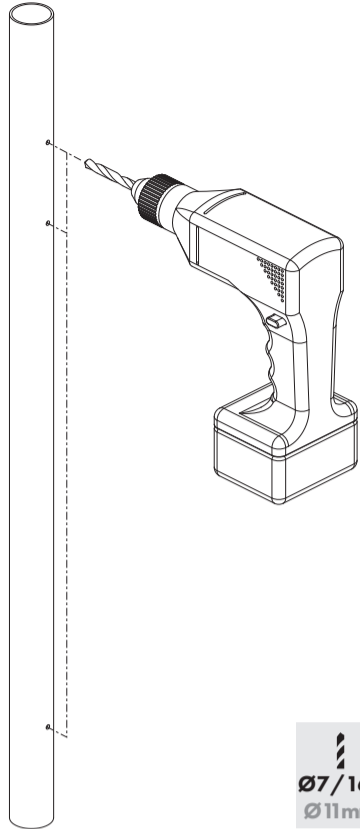
③ DRILL HOLES FOR BRACKETS

6x

HEX 5mm

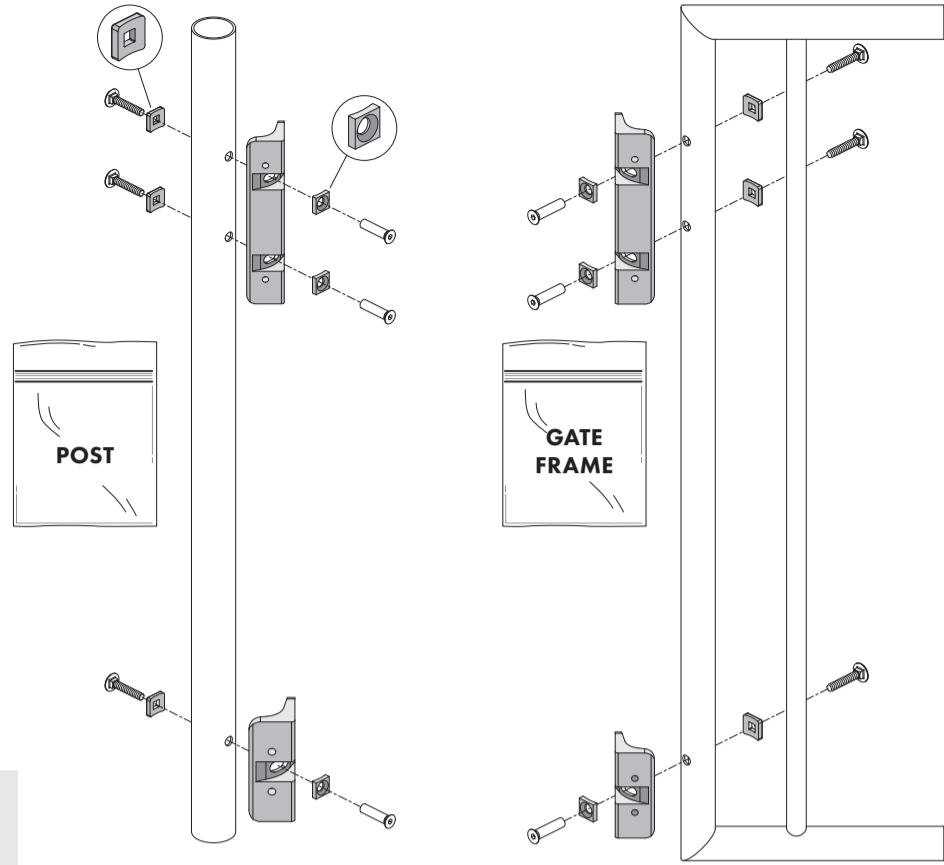
$\varnothing 3/16$ "
 $\varnothing 5$ mm

④ DRILL HOLES FOR BRACKETS

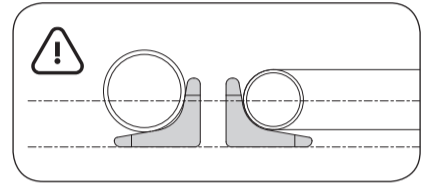
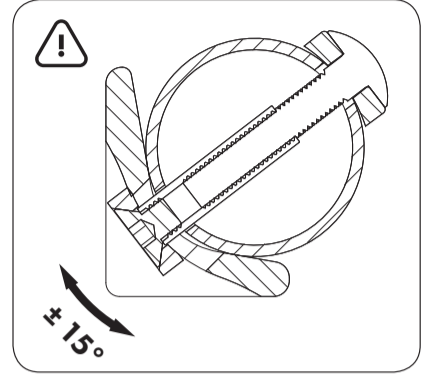


Ø7/16"
Ø11mm

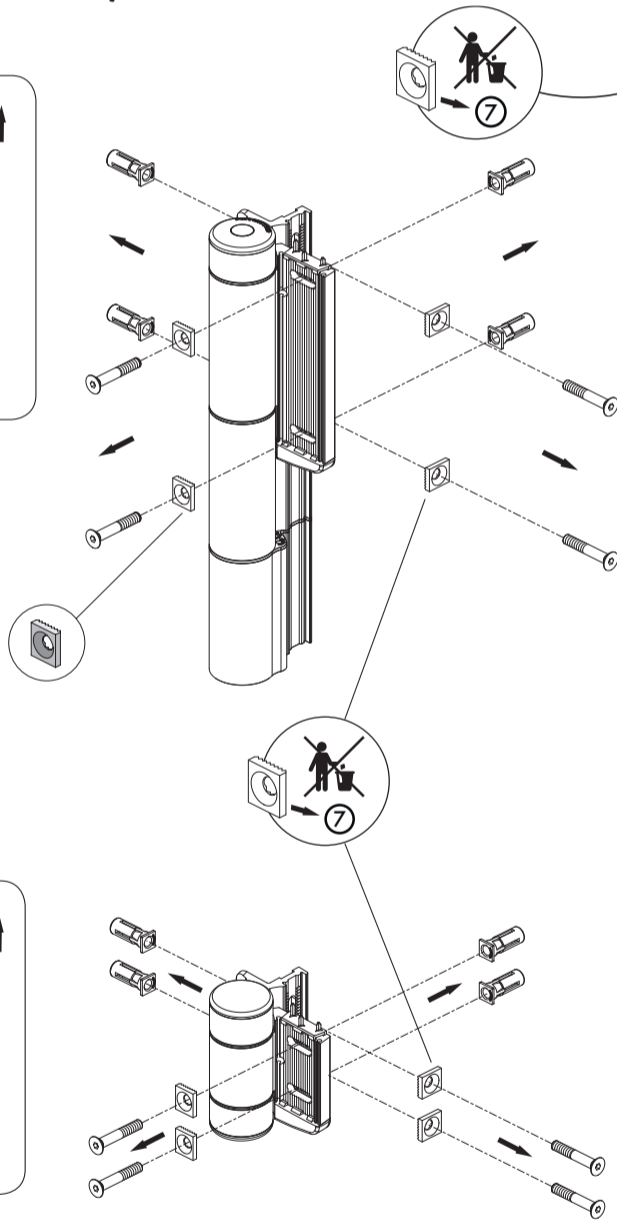
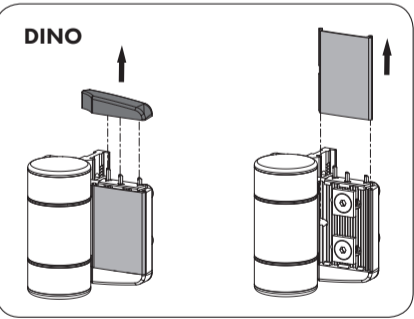
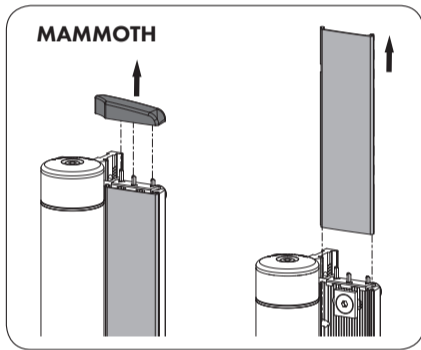
⑤ ATTACH BRACKETS TO FRAMES



HEX
5mm

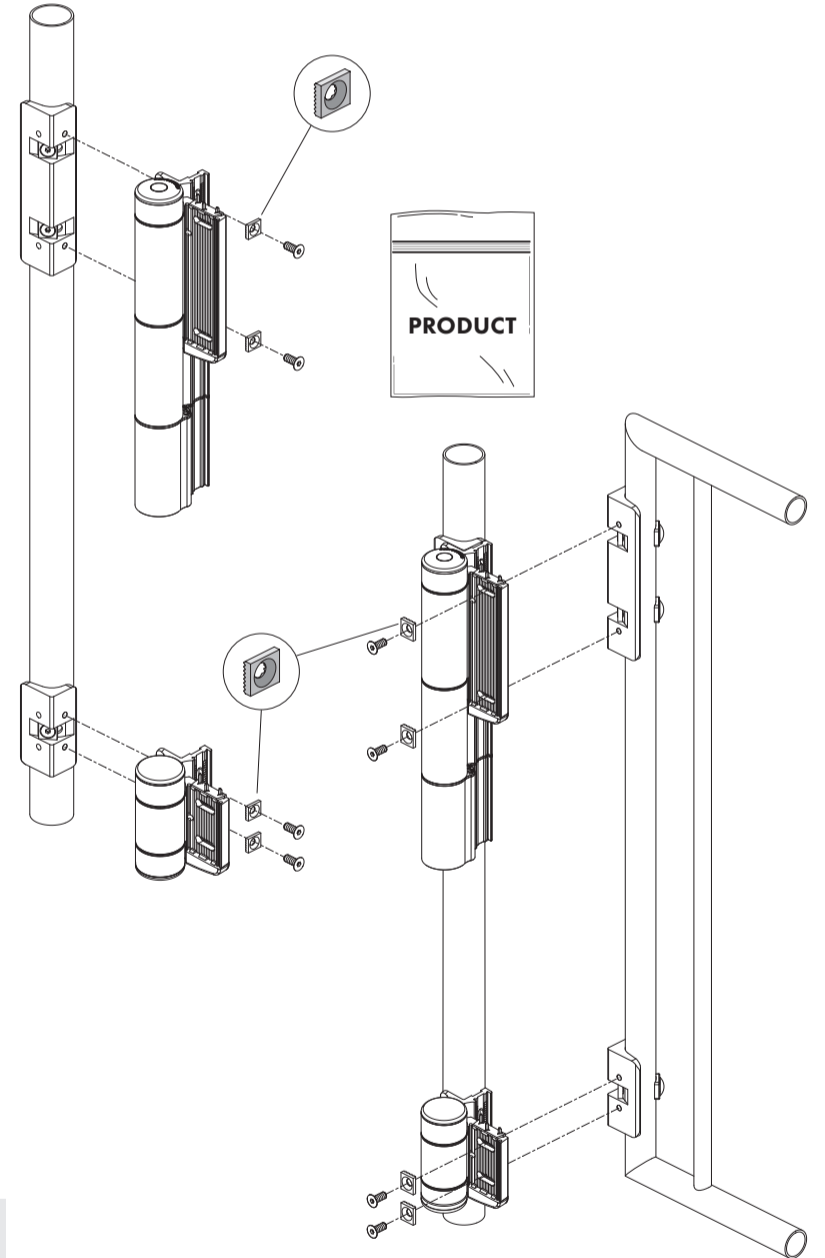


⑥ REMOVE EXISTING HINGE/CLOSER BOLTS



HEX
5mm

⑦ INSTALL HINGE/CLOSER ON BRACKETS



HEX
5mm



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